

Issuing Date 16-Aug-2023

Revision Date 16-Aug-2023

Revision Number 4

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product Code(s)	SDS-400644 EN E
Product Name	SUP8500B™
PN (Part Number)	310-30600, 355-03220, 370-00900, 310-30609, 355-32209, 363-00720
Denmark PR No	N/A
Synonyms Pure substance/mixture	Polysulfone Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Additive manufacturing
Uses advised against	No information available

1.3. Details of the supplier of the safety data sheet**Importer**

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

For further information, please contact

E-mail address info@Stratasys.com

1.4. Emergency telephone number

Emergency Telephone +44 1235 239670 - Europe - Multi lingual response 24/7

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Bulgaria	Poison Center (BG): +359 (0)2 9154 233
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 112, 16662, +372 7943 794
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Greece	Poison Information Center (EL): +30 210 779 3777 Emergency Poison Centre telephone number, Aglaia Kyriakou Children's Hospital
Hungary	Poison Information Service (HU): +36 (06) 80 201-199
Ireland	+353 (0)1 809 2166 – public poisons information line
Italy	Poison Centre, Milan (IT): +39 02 6610 1029

Latvia	State Fire and Rescue Service, phone number: 112. State Toxicology Center, Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1079, phone number +371 67042473
Lithuania	Poison Information Office (LT): 112, +370 (8)5 236 20 52, +370 (8)6 875 33 78
Netherlands	National Poisons Information Center (NVIC): 030-274 8888 (Only for the purpose of informing medical personnel in cases of acute intoxications)
Norway	Poisons Information (NO): + 47 22 591300
Portugal	Poison Information Centre (PT): +351 808 250 250
Slovakia	Poison Information Service (SK): +421 911 166066
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information
Switzerland	Tox Info Suisse: 145, +41 44 251 51 51

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

Hazard statements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

EUH210 - Safety data sheet available on request

2.3. Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

This product does not contain any known or suspected endocrine disruptors.

SECTION 3: Composition/information on ingredients

3.1 Substances

3.2 Mixtures

The product contains no substances which at their given concentration, are considered to be hazardous to health

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

No information available

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a doctor.

Skin contact

Wash skin with soap and water when in contact with molten residues.

Ingestion

Do not induce vomiting without medical advice. Call a doctor immediately.

4.2. Most important symptoms and effects, both acute and delayed**Symptoms**

None known.

4.3. Indication of any immediate medical attention and special treatment needed**Note to doctors**

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media**Suitable Extinguishing Media**

Foam. Water. Carbon dioxide (CO₂). Dry chemical. Alcohol resistant foam.

Large Fire

CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media

None known.

5.2. Special hazards arising from the substance or mixture**Specific hazards arising from the chemical**

None known.

5.3. Advice for firefighters**Special protective equipment and precautions for fire-fighters**

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures**Personal precautions**

Sweep up to prevent slipping hazard. Use personal protective equipment as required.

For emergency responders

Use personal protection recommended in Section 8.

6.2. Environmental precautions**Environmental precautions**

Do not flush into surface water or sanitary sewer system. Keep out of waterways.

6.3. Methods and material for containment and cleaning up**Methods for containment**

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards

Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator. Use personal protection equipment.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

**Derived No Effect Level (DNEL)
Predicted No Effect Concentration (PNEC)** No information available.
No information available.

8.2. Exposure controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Personal protective equipment

Eye/face protection For handling molten material, use of a faceshield is recommended. Eye protection must conform to standard EN 166. Goggles.

Hand protection Gloves must conform to standard EN 374.

Skin and body protection Protective clothing conforms to Standard EN ISO 6529. Impervious clothing.

Respiratory protection Minimise dust generation and accumulation.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament, Micropellet
Odour	No information available
Colour	Natural colour
Odour threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not applicable	Not applicable
Melting point / freezing point	Not applicable	Not applicable
Boiling point / boiling range	Not applicable	Not applicable
Flash point	> 380	
Evaporation rate	Not applicable	Not applicable
Flammability (solid, gas)	Not applicable	Not applicable
Flammability Limit in Air		None known
Upper flammability limit:	Not applicable	
Lower flammability limit	Not applicable	
Vapour pressure	Not applicable	
Vapour density	Not applicable	Not applicable
Relative density	1.19 - 1.34	Not applicable
Water solubility	Not applicable	Not applicable
Solubility in other solvents	No data available	Not applicable
Partition coefficient	Not applicable	Not applicable
Autoignition temperature	Not applicable	Not applicable
Decomposition temperature	> 350 °C	Not applicable
Kinematic viscosity	Not applicable	Not applicable
Dynamic viscosity	Not applicable	Not applicable
Explosive properties	No data available	
Oxidising properties	No data available	

9.2. Other information

VOC content	negligible
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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	None under normal use conditions. Reacts violently with water.
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10.2. Chemical stability

Stability	Stable under normal conditions.
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Explosion data

Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	None under normal processing.
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10.4. Conditions to avoid

Conditions to avoid	Excessive heat. To avoid thermal decomposition, do not overheat.
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10.5. Incompatible materials

Incompatible materials Oxidising agent. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms None known.

Acute toxicity

Numerical measures of toxicity

No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitisation No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties This product does not contain any known or suspected endocrine disruptors.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity The environmental impact of this product has not been fully investigated.

Unknown aquatic toxicity Contains 0 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse empty containers.

SECTION 14: Transport information

IMDG

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code	No information available

RID

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	None

ADR

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	None

IATA

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Germany

Water hazard class (WGK) non-hazardous to water (nwg)

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

15.2. Chemical safety assessment**Chemical Safety Report**

No information available

SECTION 16: Other information**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average)

STEL

STEL (Short Term Exposure Limit)

Ceiling Maximum limit value

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Skin designation

+ Sensitisers

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapour	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)

European Chemicals Agency (ECHA) (ECHA_API)

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGl(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australian National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organisation for Economic Co-operation and Development Environment, Health, and Safety Publications
Organisation for Economic Co-operation and Development High Production Volume Chemicals Programme
Organisation for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Revision Date 16-Aug-2023

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

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End of Safety Data Sheet